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## **ROTO-BRITE® L-638 TECHNICAL DATA SHEET**

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### **DEBURRING COMPOUND FOR FERROUS METALS**

#### **APPLICATION:**

ROTO-BRITE® L-638 is a liquid concentrate designed for use with ferrous metals in deburring applications. It has the ability to prevent rusting of parts during and after process and to leave parts and media clean. Recommended usage rate is 1 to 2 ounces per gallon of water, depending upon the degree of rust prevention and cleaning properties desired. For cast iron and other ferrous metals that are sensitive to corrosion, slightly higher concentrations are recommended. ROTO-BRITE® L-638 may be used with plastic, ceramic or natural (stones) media.

#### **CHARACTERISTICS:**

- Very good rust inhibition and cleaning of parts
- Keeps media clean to do effective work
- Effective in hard water
- Develops high foam in either hard or soft water

#### **PROPERTIES:**

- Green liquid, odorless, low viscosity
- Density = 1.10; 9.22 pounds/gallon
- Reactivity: pH of concentrate = 13.0; pH at 1% in distilled water = 10.3
- Product is biodegradable
- Formulated without phosphates, chromates or nitrites

#### **FIRST AID:**

Should contact occur, flush area with plenty of water. For eyes, flush with water and seek medical attention immediately.

#### **CAUTION:**

ROTO-BRITE® L-638 is a concentrated, industrial grade product. Avoid excessive contact with skin, eyes or clothing.

The data presented are believed accurate. Roto-Finish Company, Inc. can guarantee only its product. User must verify suitability to his own application.

KJE/jh 04/07/05

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1600 Douglas Avenue • Kalamazoo, MI 49007  
(269) 345-7151 • FAX (269) 345-1710  
[SALES@ROTO-FINISH.COM](mailto:SALES@ROTO-FINISH.COM) • [WWW.ROTO-FINISH.COM](http://WWW.ROTO-FINISH.COM)

