Combo Finishing Machines

COMPLETE TWO PROCESSES IN ONE PIECE OF VIBRATORY EQUIPMENT

ER Series, Long Radius & Multi-Pass®

The Roto-Finish Combo is the designation given to a vibratory finishing machine with an outer channel added for a second process. The most common builds have the outer channel unlined and used for drying parts with dry finishing media, glass beads, or heated cobmeal.

Parts are loaded into the inside channel (Channel A) for processing with ferrous or non-ferrous metal, plastic, or ceramic media. After processing in this channel for the required amount of time, the gate is raised allowing the parts to pass over a separation screen. The media returns to Channel A and the parts transfer to the outer channel (Channel B) for drying or final polish. When the parts complete the cycle around this channel, they pass over another separation screen and are discharged from the machine.



Heat can be supplied to Channel B by use of heat lamp assemblies or a hot water jacket around the bowl.

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