



COMPOUND	BURNISH	CLEANING	DEBURRING	INHIBIT	pH @ 1%	RECOMMENDED CONCENTRATION
L-78 (NF)	P	G	F	E	10.1	1-4 oz./gal.
L-127 (NF)	P	G	E	G	8.7	1-2 oz./gal.
L-161 (NF)	P	G	E	F	8.4	1-2 oz./gal.
L-326 (F)	P	F	G	E	8.7	1-10 oz./gal.
L-391 (F & NF)	P	E	G	F	9.9	1-2 oz./gal.
L-543 (F)	E	P	P	F	4.4	1-2 oz./gal.
L-547 (F & NF)	E	G	F	F	5.3	1-2 oz./gal.
L-552 (F & NF)	E	F	F	F	5.1	1-2 oz./gal.
L-555 (NF)	E	G	F	G	5.3	1-2 oz./gal.
L-618 (F)	F	E	F	E	12.0	1-3 oz./gal.
L-620 (NF)	F	E	G	G	9.4	1-3 oz./gal.
L-638 (F)	P	G	E	F	10.5	1-2 oz./gal.
L-656 (F)	P	F	F	E	9.12	1-10 oz./gal.
L-824 (F)	P	E	F	P	10.1	1-2 oz./gal.
L-980 (F & NF)	E	G	G	G	9.0	1-3 oz./gal.
XL-309 (F & NF)	E	E	E	E	6.0	1-2 oz./gal.
XL-528 (F & NF)	P	F	G	G	8.7	1-10 oz./gal.
XL-530 (F & NF)	P	F	E	G	9.23	1-2 oz./gal.
XL-1056 (F & NF)	E	G	F	F	5.0	1-2 oz./gal.
XL-1076 (NF)	P	F	E	G	8.7	1-2 oz./gal.
XL-1214 (F & NF)	E	G	F	F	6.5	1-2 oz./gal.
NF - Non-Ferrous F - Ferrous E - Excellent G - Good F - Fair P - Poor						

Red signifies the first choice for the indicated application

Continuous improvement of products is a standard policy.

SUPERIOR COMPOUNDS FOR MASS FINISHING

BURNISHING COMPOUNDS

L-543 - Bleaches metals to their whitest brightest color. Low foaming, keeps media clean and bright. Requires post-inhibition.

L-547 - Provides clean bright surfaces. Slightly darker than L-555 and L-543, better parts inhibitor, mass requires post-inhibition.

L-552 - Good general purpose burnisher. Moderate foam level, removes light oils, and provides some inhibition.

L-555 - Highest foaming and best cleaning for non-ferrous applications. Excellent lubricity and brightest color on all non-ferrous metals.

L-980 - Mildly alkaline. Imparts deeper color than acid burnishers, but may darken media.

DEBURRING COMPOUNDS

L-638 - Excellent corrosion inhibitor on ferrous parts. Good cleaner and keeps media clean and aggressive.

L-620 - Well proven ferrous deburring compound. Brightens metal surfaces and keeps media clean.

L-161 - Excellent lubricity, cleaning and inhibition. Prevents glazing of media.

L-127 - Good hardwater tolerance, cleaning, lubricity and inhibition. Produces bright finishes.

INHIBITORS

L-656 - Provides long shelf life on ferrous parts. Applied by spray or dip.

L-326 - Provides longest shelf life on ferrous parts. Spray or dip application.

L-78 - Excellent anti-tarnish for copper and brass. Low foam with excellent wetting.

ACID DESCALERS

XL-414 - Excellent acid descaler. Works on ferrous and non-ferrous parts. Can be used as a pre-dip 10-50% concentration.

XL-1081 - Very aggressive descaler for ferrous metals. Low pH attacks scales quickly. Concentration 5-30% depending upon scale level.

DEFOAMER

XL-1215 - Non-silicone spot defoamer. Best in spray application, but also works well when incorporated in the compound on a continuous basis. Does not greatly affect feed, roll or finish.

Roto-Brite[®]

SAMPLE PROGRAM

Samples of these and many other liquid and dry compounds are available for your evaluation.

Please contact your Roto-Finish representative for details.

Roto-Brite[®]

GUARANTEE

If any Roto-Brite compound fails to perform as we recommend it, Roto-Finish will take it back for full credit.



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