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An ISO-9001:2008 Certified Company



## **OD-2 Cylindrical Finisher**

For outside diameter surface improvement of shafts, tubes, rods and other round parts. The OD-2 operates on the Centerless principle and is designed for simple set-up and operation. It's designed to Buff, Brush, or Polish using a wide variety of medias and features:

- Construction Cast Iron base and head components
- Part capacity 0 to 2" diameter parts
- Feed rates Variable 0 to 55 feet per minute
- Spindle Drive 5 or 7 1/2 HP
- Spindle arbor size 1 1/4"
- Spindle wheel size − 12" diameter x 4" or 6" face
- Regulating head style Floating pivot
- Regulating head drive DC variable speed
- Regulating roll size 6" diameter x 4" or 6" face
- Regulating head angle 0 to 15 degrees
- Work rest blade 6" long carbide, nylon, or felt
- Height from floor to work 39"
- Floor space required 51" x 68"
- Weight 1550 pounds

## **OPTIONS AVAILABLE**

- Both wet and dry processing configurations
- Abrasive belt unit with air tensioning (4" wide x 90 " long)
- Part guides
- Electronic wheel wear compensation
- Automatic compound application
- Automatic feeding systems
- Automatic reversing regulating head
- Automatic transfer between machines
- Monorail fixturing for complex parts
- Dust collection
- Filtered Recirculation of coolant



