

VB-930N Deburring Compound



TECHNICAL DATA SHEET

VB-930N is an ALL METAL SAFE* general purpose deburring compound designed to achieve superior results in deburring operations and equipment. It is excellent for rapidly removing a wide range of especially difficult oily soils from parts; while also keeping the media free cutting for efficient deburring and mild inhibiting. VB-930N has cleaning ability that keeps media clean and parts bright without complicating your wastewater treatment. This product was specifically developed by CRW Finishing, Inc. to incorporate many beneficial attributes for the finishing industry and has become an everyday tool of success in many manufacturing facilities.

**with the exception of cast iron*

PHYSICAL PROPERTIES

Appearance	Translucent Amber
Specific Gravity	1.1
pH @ 1% Solution	5.5%
Odor	Mild
Foaming Action	Medium-High
Solubility in Water	Excellent
Metal Safety	All Metal Safe
Flash Point	None
Stability	Stable
Standard Container	55-Gallon Drum

USAGE AND DILUTION RECOMMENDATIONS

Recommended usage is 1% - 4% in solution. However, usage may vary according to soil levels and hardness of water. For use in mass finishing equipment such as Vibratory Bowls and Tubs, Centrifugal Disks, Spindle Finishing Equipment and Drag Finishing Equipment.

HANDLING AND STORAGE

This is a non-combustible acidic liquid. Use good industrial hygiene practices such as wearing chemical safety goggles, rubber gloves, impermeable apron, and rubber boots as necessary to avoid personal contact with this product. In case of contact, flush eyes and/or skin with plenty of water for at least 15 minutes. Consult physician and remove contaminated clothing promptly. Store product in tightly closed container between 50° and 80° F. When stored as stated above, shelf life is a minimum 2 years.

Refer to our Safety Data Sheet for Additional Information



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