



Effective Date: 14 March 2005  
Revision Date: 12 July 2005  
Revision: 001

## **ROTO-BRITE® XL-495 TECHNICAL DATA SHEET**

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### **BURNISHING COMPOUND**

ROTO-BRITE XL-495 has been developed as a mildly acidic burnishing compound to produce lustrous surfaces on zinc, steel, brass, aluminum, stainless steel, copper and its alloys.

#### **APPLICATION:**

ROTO-BRITE XL-495 normally is used in a burnishing operation with steel media. Concentrations of 1 to 2 ounces/gallon of water with flow-through solution systems are recommended.

#### **CHARACTERISTICS:**

- Develops excellent color on all metal parts, especially copper
- Maintains steel burnishing media lustrous and clean
- Removes light machinery oils from parts
- Effectively inhibited to prevent corrosion of steel media and other metals
- Medium foam in either hard or soft water

#### **PROPERTIES:**

1. Blue liquid, low viscosity
2. Density 1.04 gm/cc
3. pH of concentrate = 3.4; pH at 1% in distilled water = 5.1
4. Biodegradable
5. Contains neither phosphates nor chromates

**Note:** Do not store steel media in solutions of ROTO-BRITE XL-495. For best results, always allow the solution to drain from steel media.

#### **FIRST AID:**

In case of contact, wash exposed area with water. For eyes, flush for at least 15 minutes; if severe, get medical help promptly.

#### **CAUTION:**

ROTO-BRITE XL-495 is an industrial grade product. Avoid excessive contact with skin, eyes, or clothing.

The data presented are believed accurate. Roto-Finish Company, Inc. can guarantee only its product. User must verify suitability to his own application.

KJE:dd 3/14/05



1600 Douglas Avenue • Kalamazoo, MI 49007  
(269) 345-7151 • FAX (269) 345-1710  
[SALES@ROTO-FINISH.COM](mailto:SALES@ROTO-FINISH.COM) • [WWW.ROTO-FINISH.COM](http://WWW.ROTO-FINISH.COM)

